

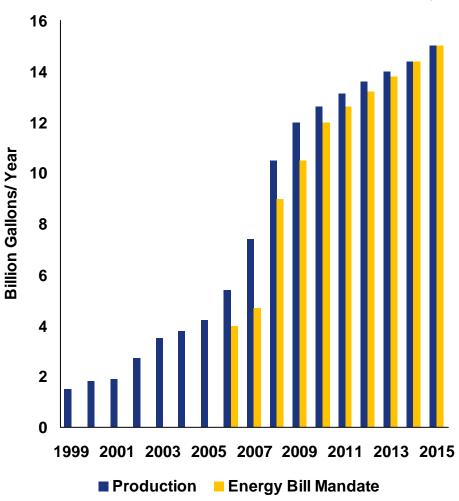
### **Ethanol Rail Transportation Review**

- Ethanol Market Overview
- Ethanol and DDGS Impact on Rail Network
- Ethanol Supply Chain Components
- Potential Ethanol Supply Chain Constraints
- Managing Ethanol Rail Transportation

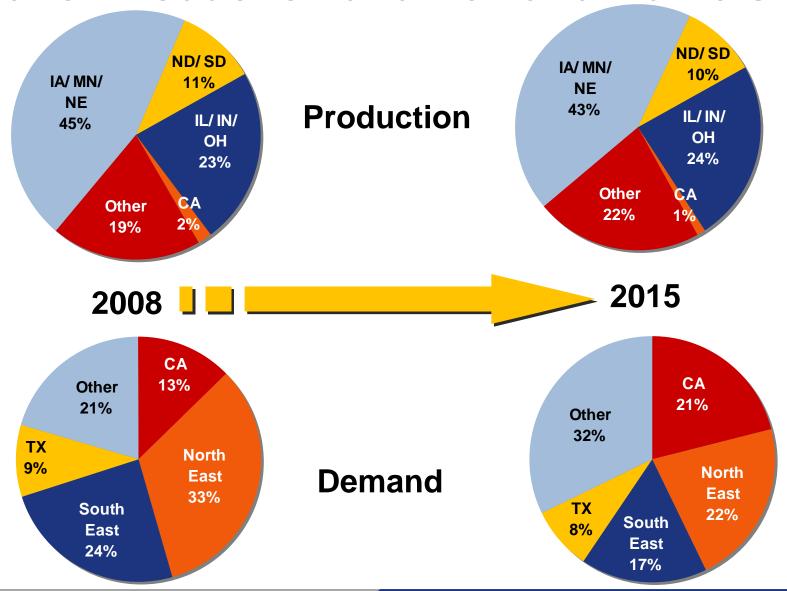
### **Ethanol Demand Drivers**

- RFS Mandate
  - Political
- MTBE
  - Ban
  - Liability
- Extend Gasoline Stocks
  - Economics
  - Limited Refining Capacity
- Octane Efficiency

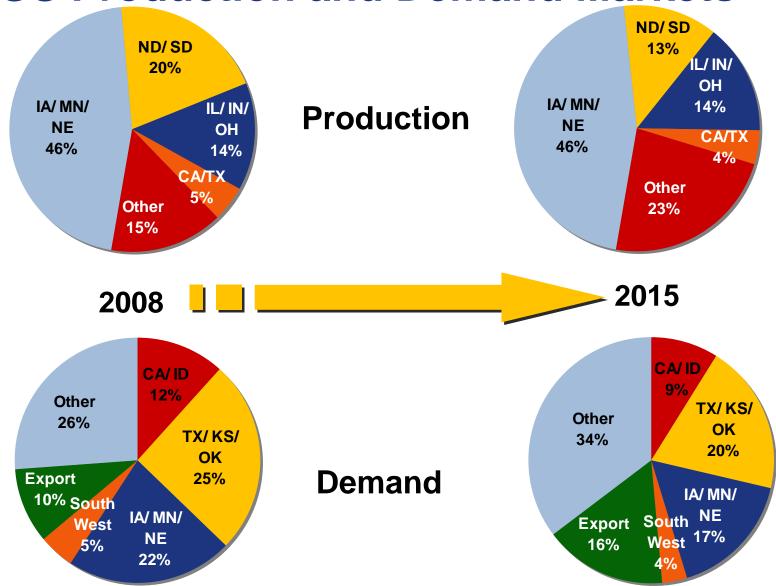




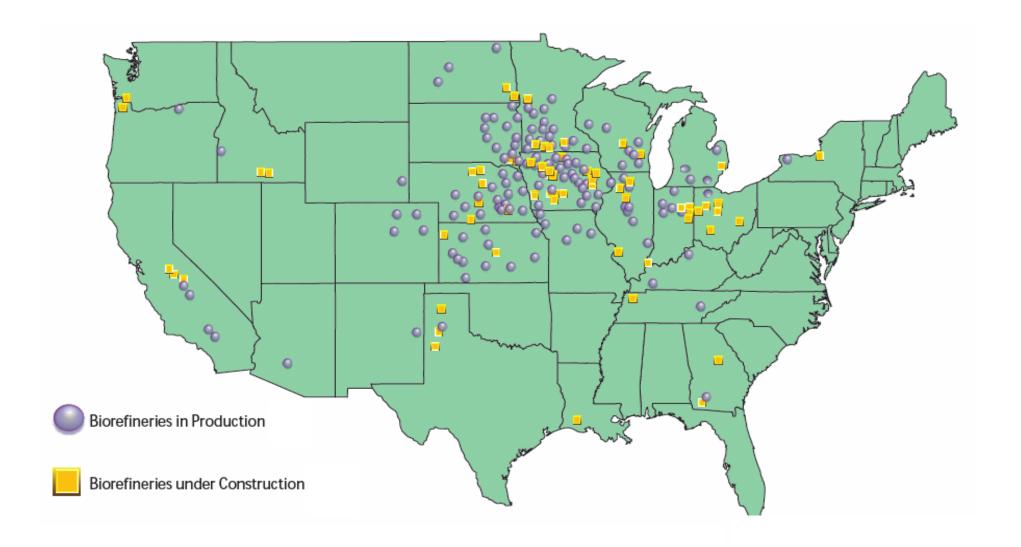
### **Ethanol Production and Demand Markets**



### **DDGS Production and Demand Markets**

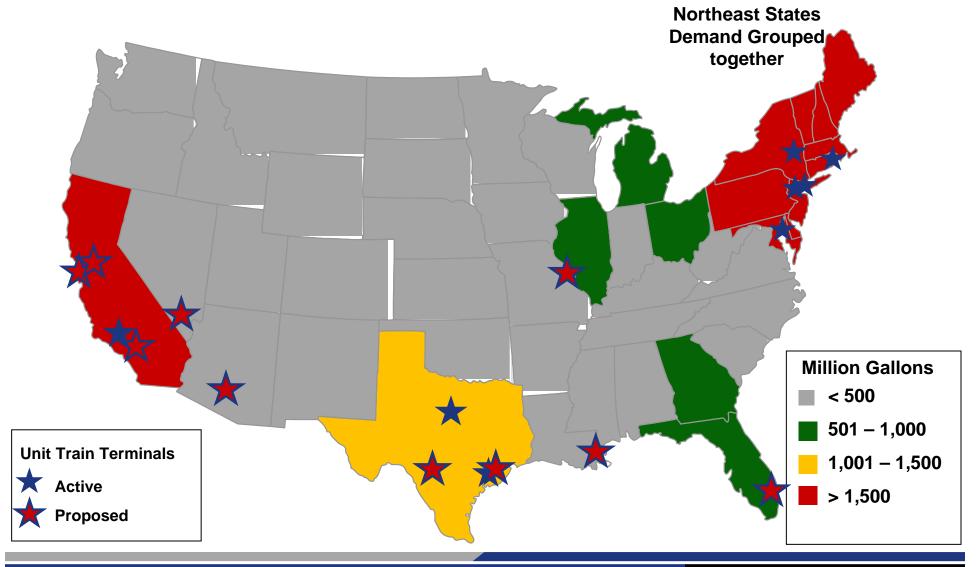


# **US Ethanol Biorefinery Locations**



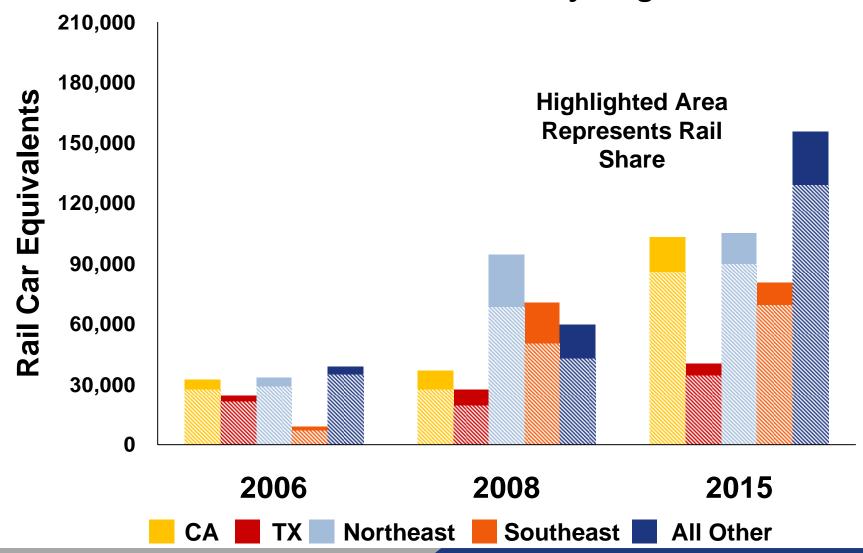
# **Key Ethanol Consumptive Markets**

Million Gallons Per Year - E10 Demand



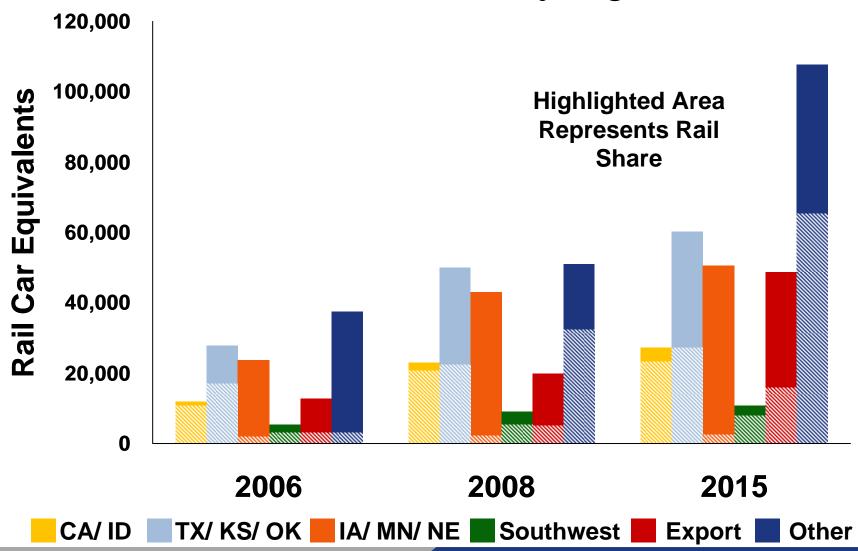
# **Ethanol Supplied by Rail**

Rail Share of Total Ethanol Demand by Region



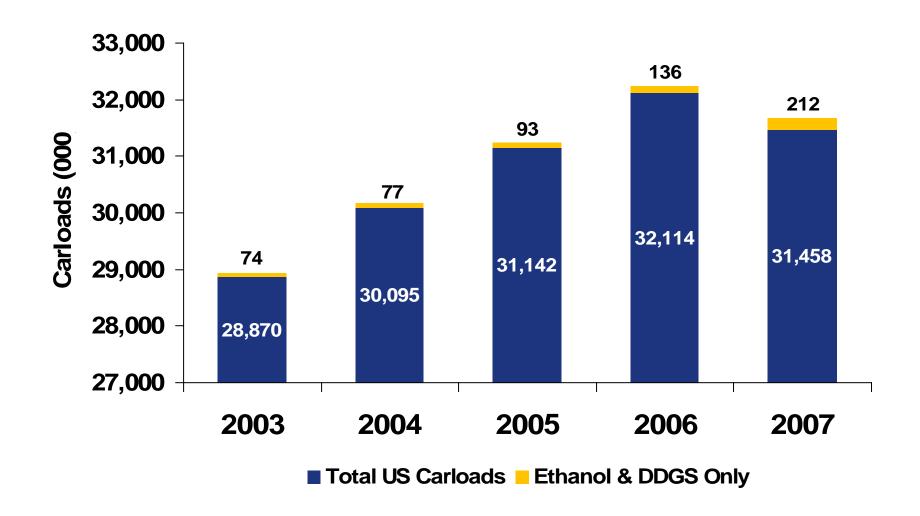
# **DDGS Supplied by Rail**

Rail Share of Total DDGS Demand by Region



### **Ethanol & DDGS Impact on US Rail Volume**

2003 - 2007



# **Ethanol Supply Chain Components**

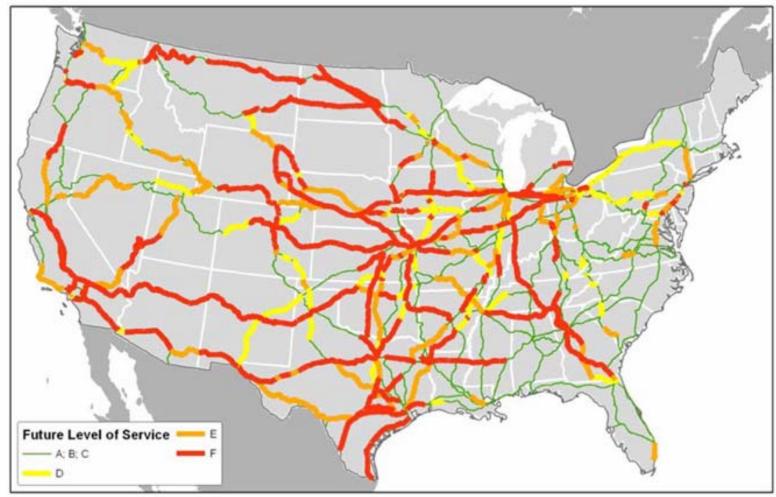
- Production Plant
  - 55 MGY generates 5 cars each of ethanol and DDGS per day
  - Track infrastructure
- Tank Cars
- Rail Network
  - Manifest/Gathered-Combo/Unit
  - Terminal Yards/Line haul
- Unload Terminal
  - Unload System and Tank Storage
- Truck Rack

# **Potential Ethanol Supply Chain Constraints**

- Rail Line Capacity
- Rail Terminal/ Yard Capacity
- Unit vs Manifest Shipments
- Terminal Unload Capacity
- Pipeline Management
- Tank Cars
- Storage Capacity

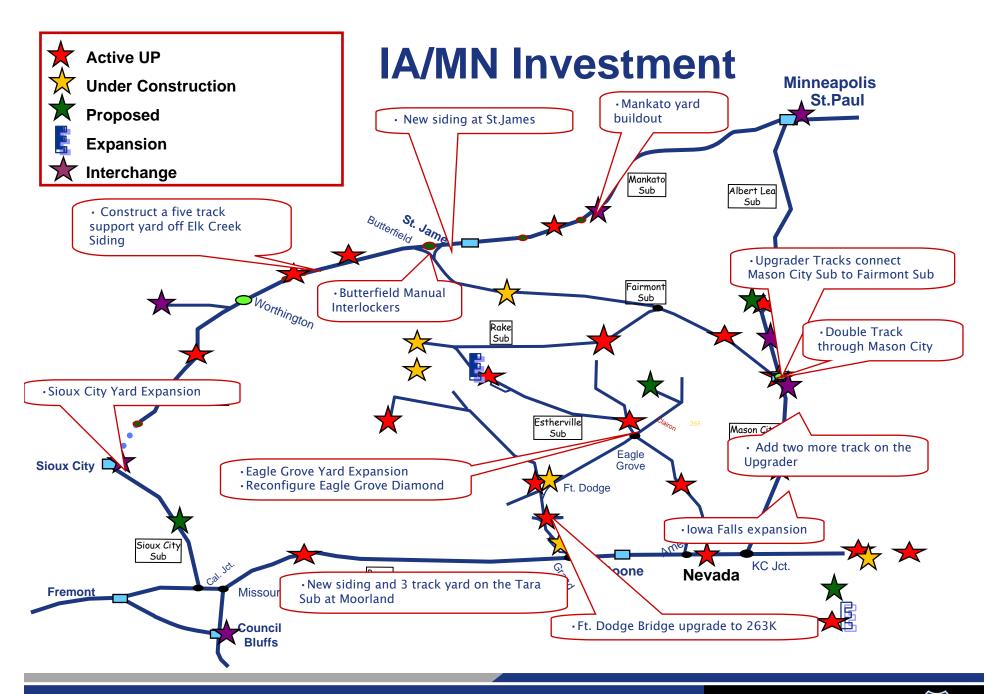
# Future Corridor Volumes Compared to Current Corridor Capacity

2035 Without Improvements



Note: Volumes are for the 85th percentile day

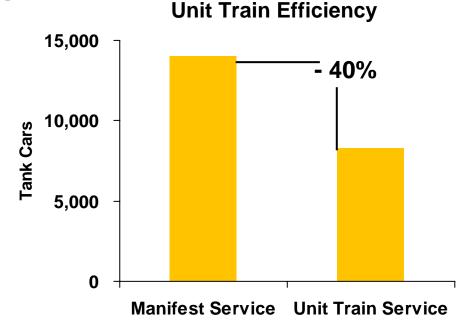


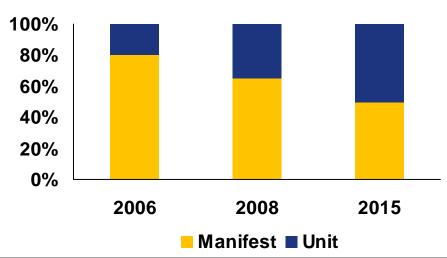


### **Unit Train Efficiencies**

#### **Efficiency Example Assumptions**

- Using 2007 AAR Ethanol data
- 40% Reduction in Tank Cars if Volume Moved Via Unit Trains

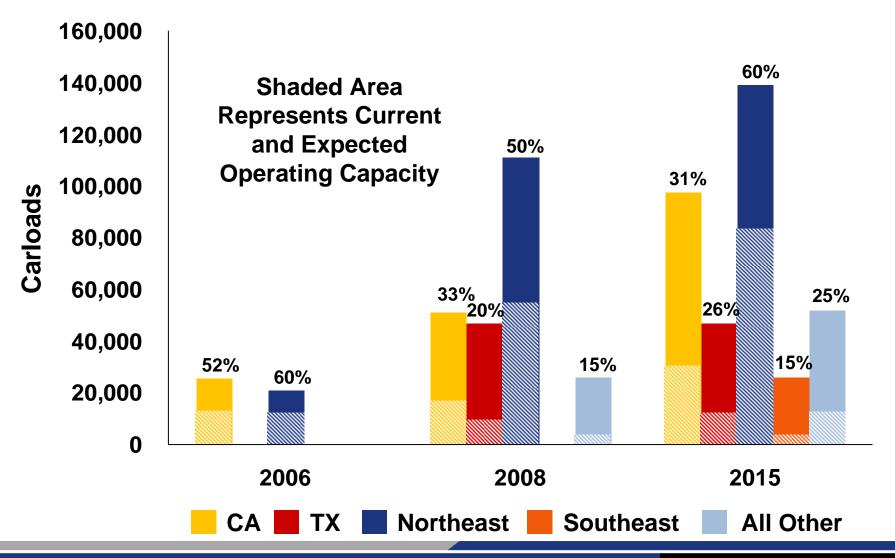




Unit vs Manifest Breakdown for US Ethanol Industry

# **Estimated Unit Train Terminal Capacity**

#### Maximum vs Current or Forecasted



### **Constraints**

Constraint	2006	2008	2015
Tank Cars			
Terminal Load out			
Unit vs Manifest Shipments			
Rail Terminal/ Yard Capacity			
Rail Line Capacity			
Terminal Unload Capacity			
Storage Capacity			

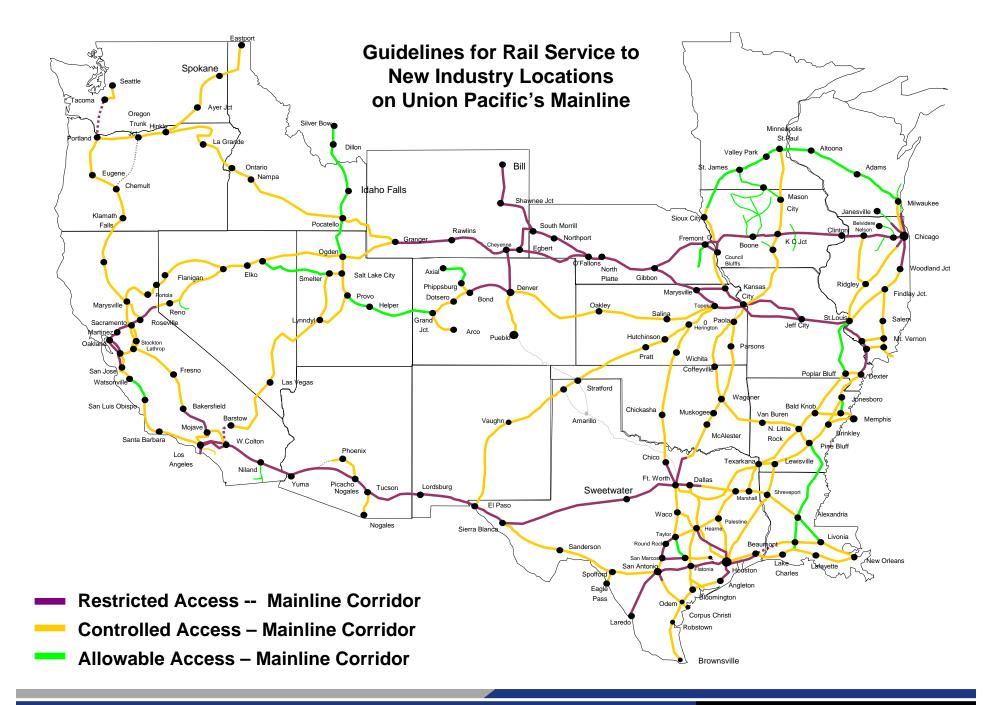


# **Managing Ethanol Rail Transportation**

- Resource and Capacity Planning
- Pipeline Management
- Tactical Management Tools

# **Resource and Capacity Planning**

- Site Development Assistance
- Guidelines for Rail Service to New Industry Locations
- Rail Access Approval Process
  - Links to Operating, Network Planning, Service Design, Engineering and Commercial Teams
- Capacity and Resource Evaluation



#### **Rail Access Process**

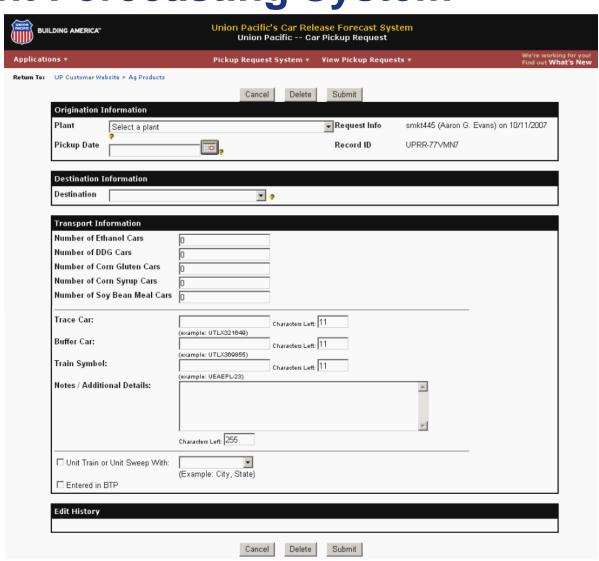
- Industrial Development contacted during site selection
- Commercial Team assesses rail transportation needs and requirements
- 10% Conceptual Drawing sent for approval
- Customer Service Profile submitted
- Memorandum of Understanding issued
- Exhibit A Prints / Construction Drawings submitted
- Track Inspection completed
- Industry Track Contract issued

# **Pipeline Management**

- Ethanol Shipment Forecasting System
- Loaded and Empty Unit Train Coordination
- Tactical Management Tools

# **Ethanol Shipment Forecasting System**

- 30 Day Rolling Forecast
- Update System as Changes Arise
- Provide Trace and Buffer Cars in System 24 Hours Prior to Release
- Provide Billing
  Prior to 9A Cutoff



# **Ethanol Shipment Forecasting System**

### **Compliance**

- Power Plan
- Crew Availability
- Corridor/ Terminal Capacity
- Train Slotting

### **Non-Compliance**

- Power Imbalances
- Recrews/ Extras
- Crew Imbalances
- Power Repositioning
- Increased Fuel Consumption

### **Unit Train Coordination**

- Customer Input into Forecast System
- Bulk Train Planner symbols Unit Train
- Weekly Communication with Load Facilities
- Resource Planning Based on Customer Forecast
- Daily Communication with Eastern Carriers
- Daily Communication with Unload Terminals
- Power Placement
- Crews Forecasted Several Days

# **Tactical Management Tools**

- Bulk Train Planner (BTP)
  - Real Time Unit Train Monitoring
  - Efficient Coordination of Unit Train Resources
- Customer Inventory Management System (CIMS)
  - Proactive Management of Customer Car Flow
- Customer Operating Instructions (COI)
- Permit Distribution System (PDS)
  - U.S. Development Group (USD) System
  - Schedule and Control Traffic Flow into USD Terminals

